



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4435-045

Job Sheet 175720



Part No: D4435-045

Job Qty: 2 ea

Part Name: T/R Bellcrank Cover Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/12/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEET 3 IPP RevB 11.12.22 per PA2 EC verified by:JLM IPP RevC 12.01.23 per REVA DD verified by:EC IPP REV:D 12.03.06 AS PER DWG REV.B DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	4/11/18	4/11/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	2 pcs	4/11/18	4/11/18	0.00	1.18	Small Fab-6		
110	QC	2 pcs	4/11/18	4/11/18	0.00	0.00	QC5		
120	Powdercoat	2 pcs	4/12/18	4/12/18	0.00	0.09	Powdercoat4		
130	QC	2 pcs	4/12/18	4/12/18	0.00	0.00	QC3		
140	Packaging	2 pcs	4/12/18	4/12/18	0.00	0.00	Packaging3-2		
150	QC21-SA	2 Ea	4/12/18	4/12/18	0.00	0.00	QC21		

M/138700

START: 2:05

OUT: 3:00 FINISH: 2:35

DAS 21

MAY 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4435-5	Mount Bracket	2 Ea (1 ea)	90-Start up Operation	5054061
D4435-7	Bracket	2 Ea (1 ea)	90-Start up Operation	5054142
MS20426AD3-2	Rivet	8 Ea (4 ea)	90-Start up Operation	508535
MS20470AD4-3	Rivet, Universal Head	8 Ea (4 ea)	90-Start up Operation	FM135536-1
MS21059L3	Nut Plate	2 Ea (1 ea)	90-Start up Operation	5025740
MS21062L3	Nut Plate	2 Ea (1 ea)	90-Start up Operation	5041170

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	131 D4435-5	2	8	0
	D4435-7	2	10	0
	MS20426AD3-2	8	384	0
	3/0 MS20470AD4-3	8	348	0
	57301 MS21059L3	2	123	0
	57300 MS21062L3	2	39	0

Part Specifications

Specifications could not be found.



Container No: S074017

Part: D4435--045

Job No: 175720

Serial No/Batch: S074017

Revision:

Inspector:

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